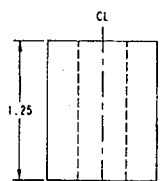
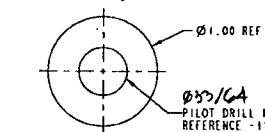


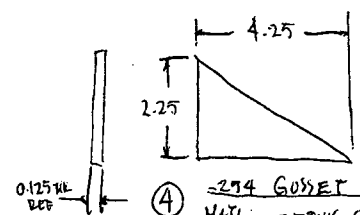
① -247 INNER TUBE  
MTRL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250

#41877

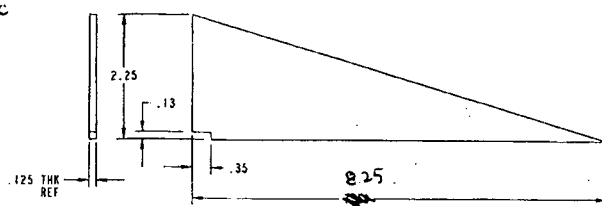


④ -249 INNER TUBE BUSHING  
MTRL: 1.00 RND, 6061-T6, 00-A-200/8  
SCALE 2.000

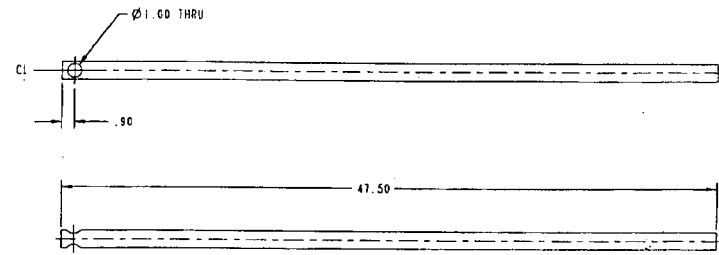
XH



④ -274 GUSSET  
MTRL: .125 THK, 6061-T6, 00-A-250/11



④ -253 GUSSET  
MTRL: .125 THK, 6061-T6, 00-A-250/11  
SCALE 1.000



④ -257 INNER TUBE  
MTRL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250



RELEASED  
11/16/42

PREMIER AVIATION, INC.			
2001 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	HEAT NO.	DRW NO.
D	OSUV8	B67-43001	B1
SCALE	WT.	SHEET 23 OF 45	

ORIGINAL

Date: Monday, 08/09/2008 10:22:52 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE BUSHING

Job Number: 41877

Part Number: PB6743001249

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE

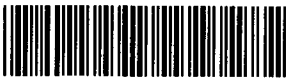


Comment: FINAL INSPECTION/W/O RELEASE

30

2008/10/29

Job Completion



CMF 08-10-29

Date: Monday, 08/09/2008 10:22:52 AM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INNER TUBE BUSHING
Job Number	: 41877		
Estimate Number	: 13505		
P.O. Number	:	Part Number	: PB6743001249
This Issue	: 08/09/2008 S.O. No. :	Drawing Number	: B6743001 PAGE23
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 15/09/2008 Qty: 30 Um: Each
Checked & Approved By	: <u>MF 08-09-08</u>		
Comment	: Est Rev:A 08-07-24 new issue DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6R1000	ROUND BAR 1.00"
-----	--------------	-----------------



Comment: Qty.: 0.1094 f(s)/Unit Total: 3.2823 f(s)

ROUND BAR 1.00"

Batch: M 108876

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: 1-TURN AS PER FOLIO FA768 & DWG PB67-43001

FOLIO REV: N/A

DWG REV: B

2-DEBURR AS REQUIRED

3- TAP FOR 1/2- 20 UNC HELICOL INSERT (Manual Lathe) SA 08/09/17 (30)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 08/09/17 (30)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

SA 08/09/17 (30)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: STORED

MF 08-10-29